# Installation configurations for 400 series VL 414 downdraft and 400 series blowers

Good to know - for correct planning and installation

- For depth measurements, take the depth of the cabinet front and cooktop overhangs of the kitchen cabinet in account.
  With the Vario downdraft ventilation, the ducting can be connected on the right, left or downwards.
- For optimum air circulation, we recommend ducts with ø 6".
- 2 round ducts must be connected with a pipe connector.
- It is also important that ducting is well sealed in order to prevent air leaks, e.g. by using a duct tape which can be purchased at a local hardware store.

Note: When connecting two or more VL downdrafts, it is recommended to have one blower per VL downdraft for optimal performance.

# Planning example 1

### 1x VL 414 with AR 400 742 inline blower

Aluminum flex duct with ø 6" with downwards connection

### Combination

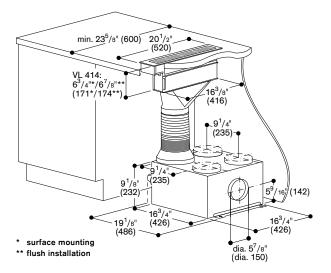
1x VL 414 downdraft ventilation in combination with 1x AR400742 inline blower

### Good to know

- Connecting to AR400742 inline blower is possible at all four intakes.

## List of required components

- 1x AD 724 042 (ø 6" round transition piece for VL)
- 1x AD 751 010 (aluflex pipe round, ø 6" (DN 150))
- 1x AR 400 742 inline blower



## Planning example 2

# 1x VL 414 with AR 413 722 recirculation blower

Aluminum flex duct ø 6" with downwards connection

### Good to know

- The recirculation blower configuration exists of 3 required components:
  AR413722 recirculation blower, AA413722 air recirculation module and
  AD413722 oval flex duct.
- The recirculation blower can be rotated in all directions depending on the vent direction required and filter removal option.
- The recirculated air requires an adequate discharge space in order to ensure optimal performance (at least 109 square inches outflow surface).
- The recommended minimum distance between filter openings and cabinet wall if there is no ventilation grill directly in front: 6 inches.

## List of required components

- 1x AD 724 042 (ø 6" round transition piece for VL)
- 1x AD 751 010 (aluflex pipe round, ø 6" (DN 150))
- 1x recirculation blower configuration (1x AR 413 722 recirculation blower
  - + 1x AA 413 722 air recirculation module + AD 413 722 oval flex)

